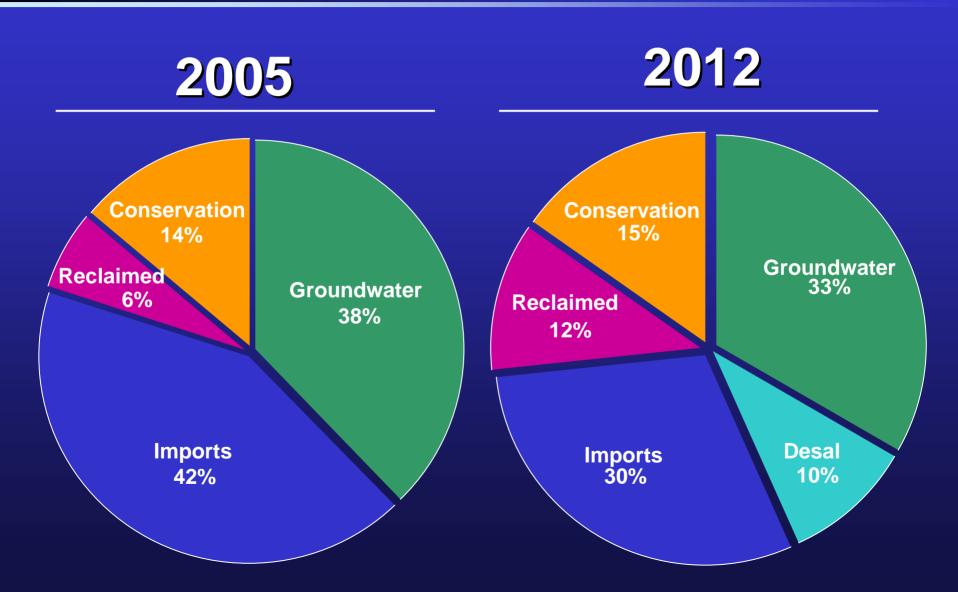
Urban Water Institute Conference Seawater Desalination and Power

Long Beach Seawater Desalination

Presented by Kevin L. Wattier, General Manage June 23, 2005



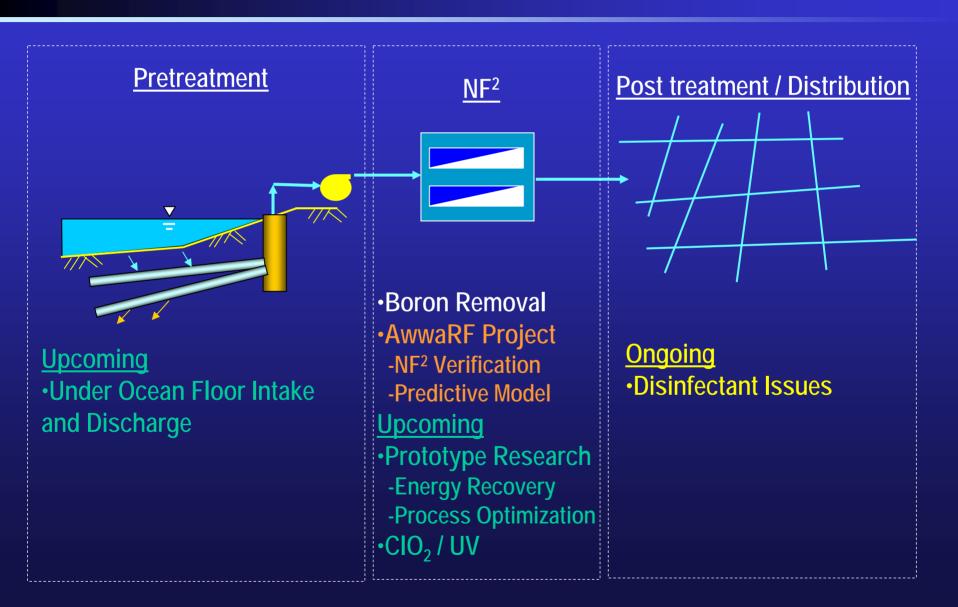
LBWD's Resource Mix



LBWD's Phased Approach

- ① Pilot Testing (2001, on-going)
 - **♦ AWWARF**
- **2** Prototype (2004 2010)
 - **USBR**
 - **LADWP**
- ③ Production Plant (~2012)

Long Beach Research Initiatives

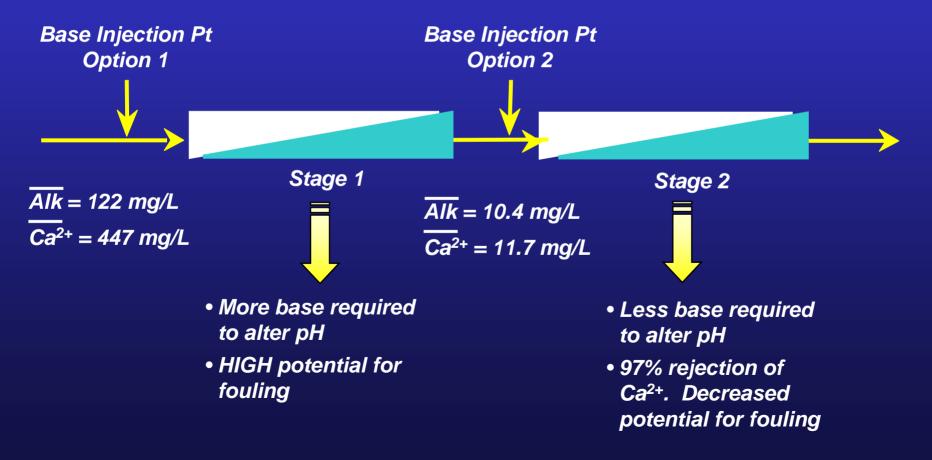


Boron Removal Background

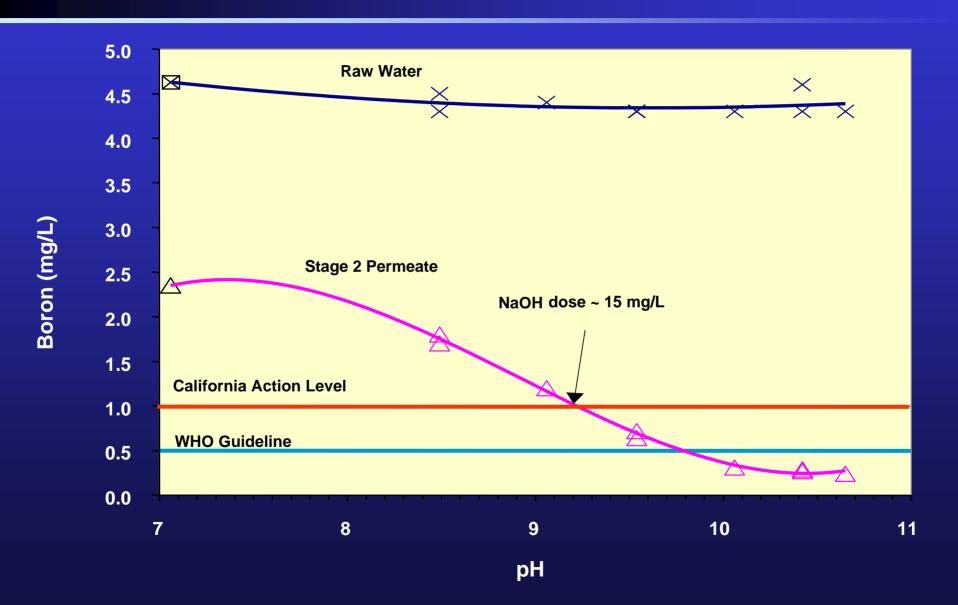
- Naturally occurring in seawater (~4.5 mg/L)
- Show reproductive health effect in animals
- Toxic to some common trees
- ♦ Typically < 1 mg/L in surface waters</p>
- CDHS established Action Level at 1 mg/L
- ♦ WHO guideline at 0.5 mg/L

Boron Removal Strategy

 Selecting appropriate base addition location is critical.



Boron Removal Results



AwwaRF Project Objectives

- Peer-reviewed verification/optimization of dual-pass NF process
- Membrane performance
 - Bench-scale testing
- Process optimization
 - Pilot-scale testing
 - Predictive model
- Blending strategies
 - Mitigation of DBP formation and corrosivity

AwwaRF Project Conclusions

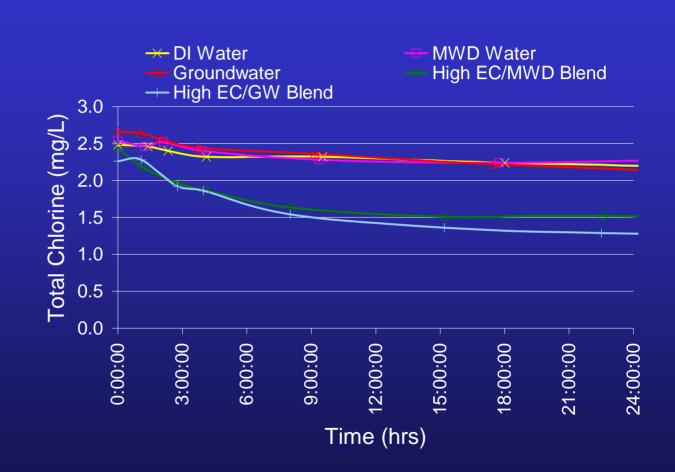
- Generated computer model to predict NF membrane performance with seawater
- Selected suitable membranes for prototype-scale testing based on water quality and energy considerations

$$\frac{\text{kWh}}{1,000 \text{ gal}} = \left(\frac{0.7457}{1714}\right) \left(\frac{1}{60 \frac{Q_{2P}}{1000}}\right) \left[\frac{Q_{1F}P_{1F} + Q_{2F}P_{2F}}{75\%} - 80\% Q_{1C}P_{1C} - Q_{2C}P_{2C}\right]$$

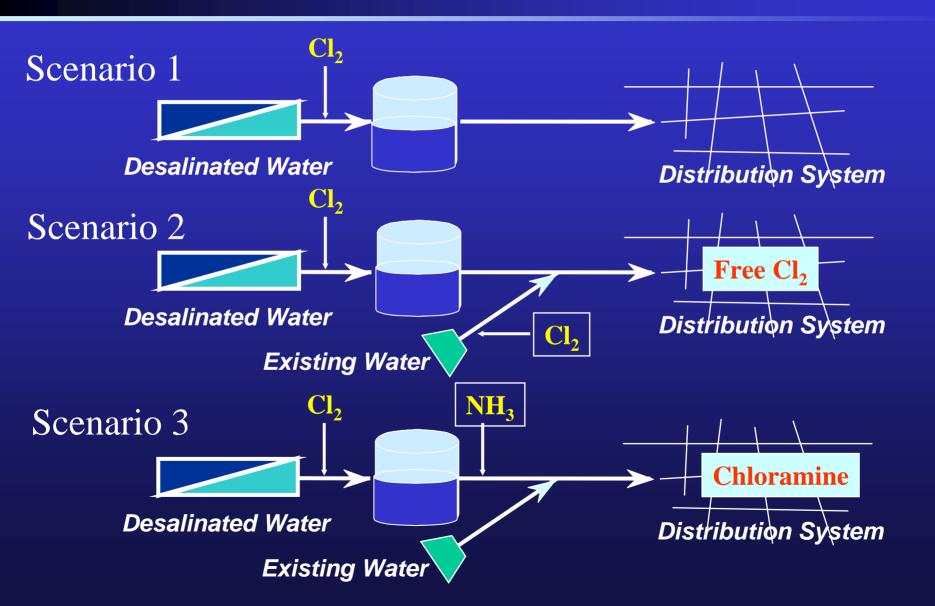
 Obtained corrosion and DBP impacts blending desalinated seawater and existing supplies

Disinfection Issues Problem Definition

- Initially, want to evaluate SDS DBP formation
- Observed rapid decay of residual disinfectant
- Isolated bromide as the cause



Disinfection Issues Blending Scenarios



Disinfection Issues Summary

- Bromide is the cause for residual instability
- Need to establish a low Bromide standard
- TTHMs should not be a problem, but need to consider blend ratios and existing system water quality
- Additional work is currently underway to devise a comprehensive strategy to control residual instability

Upcoming Studies Prototype Research

- EnergyRecovery
- ProcessOptimization
- Begin in 2005 and complete in 2007

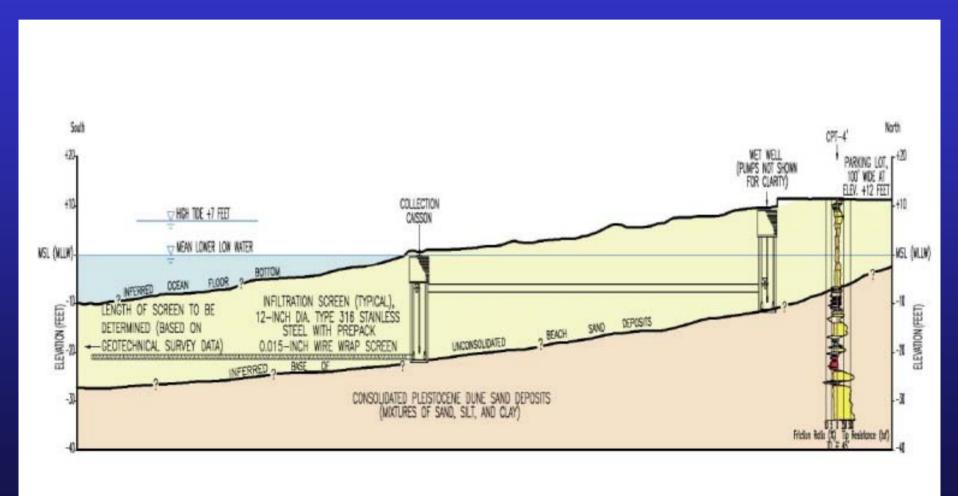


<u>Upcoming Studies</u> Under Ocean Floor Intake and Discharge

- Seawater Intake
- Pretreatment
- Brine Disposal
- Prop 50 Funded
- Begin in 2006 and complete in 2009



<u>Upcoming Studies</u> Under Ocean Floor Intake and Discharge



<u>Upcoming Studies</u> ClO₂ / UV

- Key Objectives
 - Primary Disinfection
 - Minimize bio-fouling/increase membrane life
 - Oxidation of emerging contaminant (toxins)
- Prop 50 Funded
- Begin in 2006 and complete in 2009

Additional Information

- Project Staff
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 - ◆ Dr. Robert Cheng, P.E.
 - ◆ Tai Tseng, P.E.
 - ◆ Eric Leung, P.E.

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